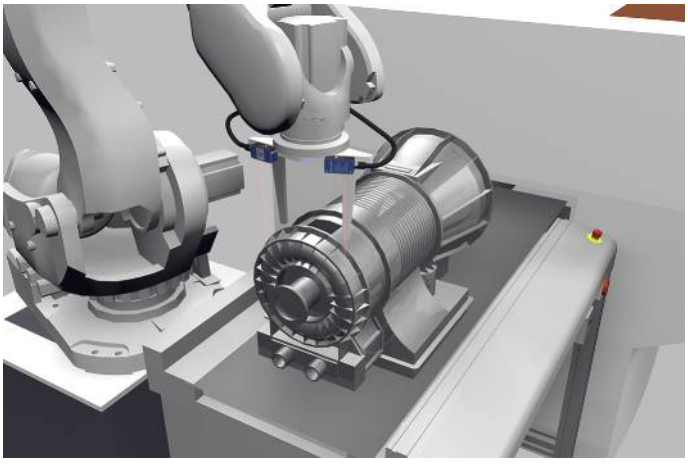
Reflex Sensor
with Background Suppression

P1KH008 LASER

Part Number

- **Condition monitoring**
- **Detect extremely small parts starting at 0.1 mm**
- **IO-Link 1.1**
- **Laser class 1**

The reflex sensor with background suppression works with laser light according to the angle measurement principle and is designed to detect objects against any background. The sensor always has the same switching distance, regardless of the color, shape and surface of the objects. The fine laser beam means that even the smallest parts, starting at 0.1 mm in size, can be reliably detected. The IO-Link interface can be used to configure the reflex sensors (PNP/NPN, NC/NO, switching distance), as well as for reading out switching statuses and distance values.

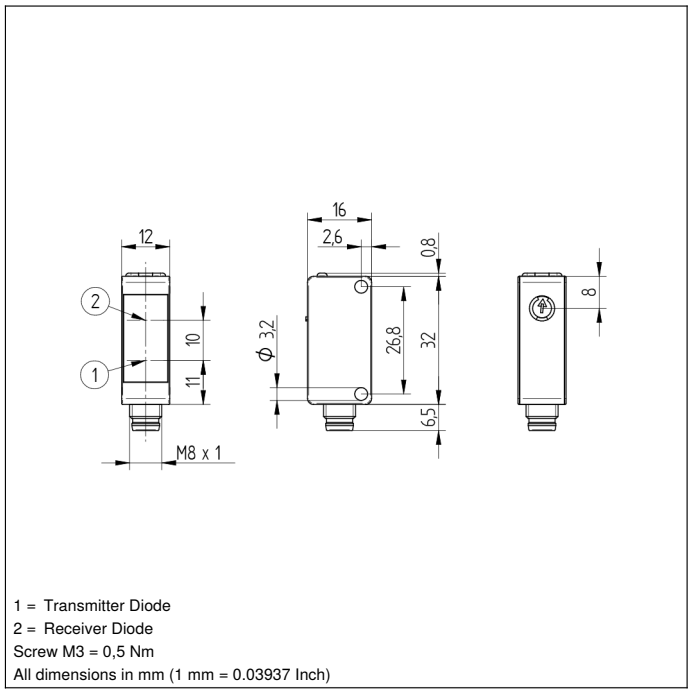


Technical Data

Optical Data	
Range	120 mm
Adjustable Range	30...120 mm
Switching Hysteresis	< 10 %
Light Source	Laser (red)
Wave Length	655 nm
Service Life (T = +25 °C)	100000 h
Laser Class (EN 60825-1)	1
Max. Ambient Light	10000 Lux
Spot Diameter	see Table 1
Electrical Data	
Supply Voltage	10...30 V DC
Supply Voltage with IO-Link	18...30 V DC
Current Consumption (Ub = 24 V)	< 15 mA
Switching Frequency	1000 Hz
Switching Frequency (interference-free mode)	500 Hz
Response Time	0,5 ms
Response time (interference-free mode)	1 ms
Temperature Drift	< 5 %
Temperature Range	-40...60 °C
Switching Output Voltage Drop	< 2 V
Switching Output/Switching Current	100 mA
Residual Current Switching Output	< 50 µA
Short Circuit and Overload Protection	yes
Reverse Polarity Protection	yes
Lockable	yes
Interface	IO-Link V1.1
Protection Class	III
FDA Accession Number	1710976-001
Mechanical Data	
Setting Method	Potentiometer
Housing Material	Plastic
Degree of Protection	IP67/IP68
Connection	M8 × 1; 3-pin
Optic Cover	PMMA
Safety-relevant Data	
MTTFd (EN ISO 13849-1)	1647,45 a
PNP NO	●
IO-Link	●
Connection Diagram No.	216
Control Panel No.	1K1
Suitable Connection Technology No.	8
Suitable Mounting Technology No.	400

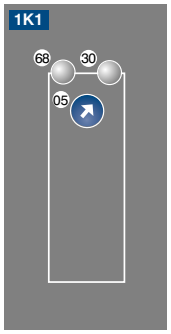
Complementary Products

IO-Link Master
Software

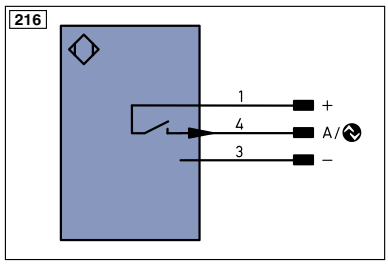


1 = Transmitter Diode
2 = Receiver Diode
Screw M3 = 0,5 Nm
All dimensions in mm (1 mm = 0.03937 Inch)

Ctrl. Panel



05 = Switching Distance Adjuster
30 = Switching Status/Contamination Warning
68 = Supply Voltage Indicator



Legend

+	Supply Voltage +
–	Supply Voltage 0 V
~	Supply Voltage (AC Voltage)
A	Switching Output (NO)
Ā	Switching Output (NC)
V	Contamination/Error Output (NO)
V̄	Contamination/Error Output (NC)
E	Input (analog or digital)
T	Teach Input
Z	Time Delay (activation)
S	Shielding
RxD	Interface Receive Path
TxD	Interface Send Path
RDY	Ready
GND	Ground
CL	Clock
E/A	Output/Input programmable
	IO-Link
PoE	Power over Ethernet
IN	Safety Input
OSSD	Safety Output
Signal	Signal Output
BI_D+/-	Ethernet Gigabit bidirect. data line (A-D)
EN0 RS422	Encoder 0-pulse 0-0̄ (TTL)
PT	Platinum measuring resistor
nc	not connected
U	Test Input
Ū	Test Input inverted
W	Trigger Input
O	Analog Output
O–	Ground for the Analog Output
BZ	Block Discharge
AMV	Valve Output
a	Valve Control Output +
b	Valve Control Output 0 V
SY	Synchronization
E+	Receiver-Line
S+	Emitter-Line
⏚	Grounding
SnR	Switching Distance Reduction
Rx+/–	Ethernet Receive Path
Tx+/–	Ethernet Send Path
Bus	Interfaces-Bus A(+)/B(–)
La	Emitted Light disengageable
Mag	Magnet activation
RES	Input confirmation
EDM	Contactor Monitoring
ENA RS422	Encoder A/Ā (TTL)
ENB RS422	Encoder B/B̄ (TTL)
ENA	Encoder A
ENB	Encoder B
AMIN	Digital output MIN
AMAX	Digital output MAX
AOK	Digital output OK
SY In	Synchronization In
SY OUT	Synchronization OUT
OLT	Brightness output
M	Maintenance

Wire Colors according to DIN IEC 757

BK	Black
BN	Brown
RD	Red
OG	Orange
YE	Yellow
GN	Green
BU	Blue
VT	Violet
GY	Grey
WH	White
PK	Pink
GNYE	Green/Yellow

Table 1

Detection Range	40 mm	80 mm	120 mm
Spot Diameter	2,5 mm	1,5 mm	1 mm

Switching Distance Deviation

Typical characteristic curve based on Kodak white (90 % remission)

Sr = Switching Distance
dSr = Switching Distance Change
black 6 % remission
grey 18 % remission